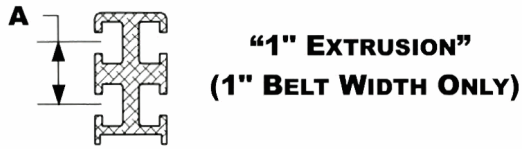


16 • LINK SERIES FRAMES/OPTIONS

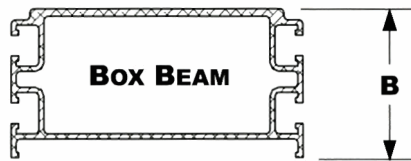
LINK SERIES CONVEYOR FRAMES



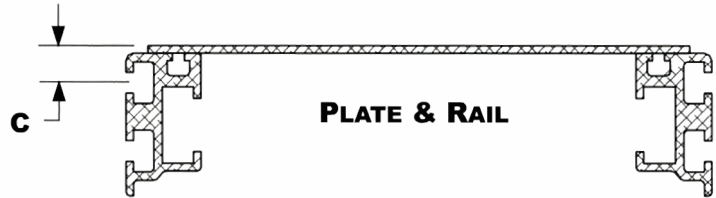
The **1" EXTRUSION** frame is only used for the **LINK 2000-01** (Single and Multi-Belt Models).



The **LOW PROFILE** frame is used for the: **LINK 1000 & 1300** with **BELT WIDTHS 2", 4", 6", 8" & 12"**.



The **BOX BEAM** frame is used for the: **LINK 2000, 2001, 2300 & 2301** with **BELT WIDTHS 2", 4" & 6"**.

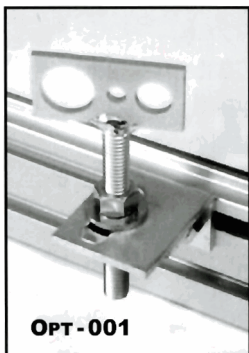


The **PLATE & RAIL** frame is used for the: **LINK 2000, 2001, 2300 & 2301** with **BELT WIDTHS 2", 4", 6", 8", 12" & 18"**.

FRAME DIMENSIONS BY TYPE AND ASSOCIATED BELT WIDTHS

FRAME TYPE	DIMENSIONS			OVERALL FRAME WIDTH						
	T-Slots Center-to-Center A	Overall Frame Height B	Center of Top T-Slot to Top-of-Frame C	LINK PART No. Associated with Belt Width:						
				-01	-02	-04	-06	-08	-12	-18
1" EXTRUSION	1.03"	2.18"	0.50"	1.20"	N/A	N/A	N/A	N/A	N/A	N/A
BOX BEAM	1.25"	2.48"	0.62"	N/A	2.88"	4.88"	6.88"	N/A	N/A	N/A
LOW PROFILE	N/A	1.13"	0.63"	N/A	2.88"	4.88"	6.88"	8.88"	12.88"	N/A
PLATE & RAIL	1.25"	2.48"	0.62"	N/A	2.88"	4.88"	6.88"	9.75"	13.75"	19.75"

LINK SERIES OPTIONS



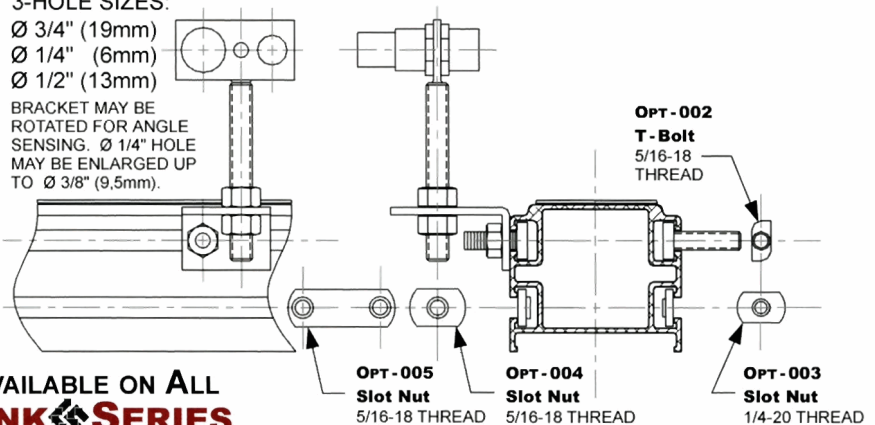
- OPT-001** Sensor Bracket
- OPT-002** T-Bolt (Push In*)
- OPT-003** Slot Nut (Push In*)
- OPT-004** Slot Nut (Slide In†)
- OPT-005** Slot Nut (Slide In†)



OPT-001 SENSOR BRACKET MOUNTING PLATE HAS 3-HOLE SIZES:
 Ø 3/4" (19mm)
 Ø 1/4" (6mm)
 Ø 1/2" (13mm)
 BRACKET MAY BE ROTATED FOR ANGLE SENSING. Ø 1/4" HOLE MAY BE ENLARGED UP TO Ø 3/8" (9.5mm).

OPT-001 SENSOR MOUNTING PLATE IN/OUT RANGE: 1 INCH

OPT-001 SENSOR MOUNTING PLATE UP/DOWN RANGE: 2 INCH



AVAILABLE ON ALL **LINK  SERIES** BELT CONVEYORS

* Push-in t-bolt (**OPT-002**) and push-in slot nut (**OPT-003**) may be inserted directly into the t-slot from the side of the frame as long as there is space.

† Slide-in slot nuts (**OPT-004** AND **OPT-005**) must be slid in from the end of the t-slot before conveyor end assembly, disassembly of the conveyor (partial or full) is required for later insertion.

LINK SERIES OPTIONS • 17

LINK SERIES CONVEYOR LEGS

LINK SERIES STANDARD CONVEYOR LEGS

OPT-008-12 for 1" THRU 12" BELT WIDTH (BW) and
OPT-008-18 typically for 18" BW and greater, have:

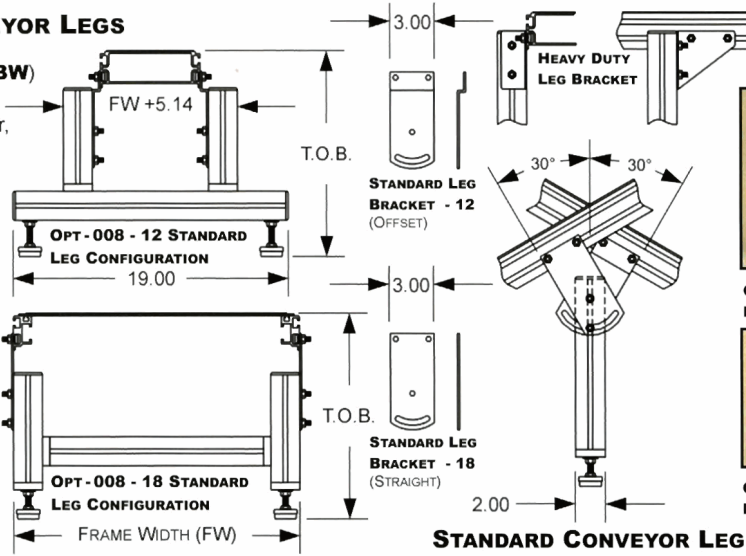
STANDARD LEG BRACKETS (-12 OR -18), LEVELING FEET and a

TOP OF BELT measurement (T.O.B.) of 38 ± 2 inches.

If you want legs that provide a T.O.B. other than our standard height, tell us the height and leg configuration you want when you place your order. The maximum spacing between legs is **10 feet**.

Add **-AN** to the leg configuration when you want to **ANCHOR LEVELING FEET**.

Add **-CS** to the leg configuration when you want **LOCKING 3" CASTERS**.



OPT-008-##-CS
LOCKING 3" CASTER



OPT-008-##-AN
LEVELING FOOT W/ANCHOR

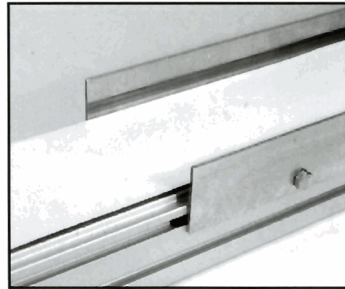
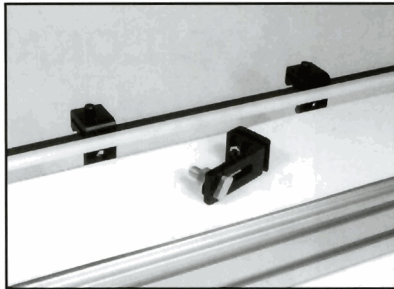
STANDARD CONVEYOR LEG:

LINK SERIES SIDE FENCE & GUIDE SYSTEMS

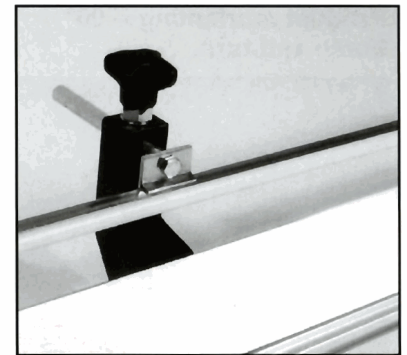
- OPT-009 RAIL BRACKET**
- OPT-010 RAIL**
- OPT-011 UHMW RAIL CAP**

AVAILABLE ON ALL
LINK  SERIES
 BELT CONVEYORS

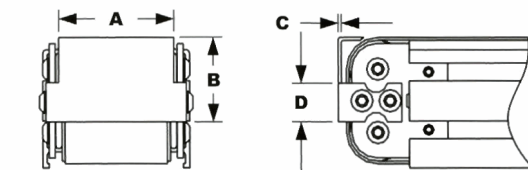
- OPT-026 ROUND-NOSE UHMW RAIL**
- OPT-027 HEAVY DUTY RAIL BRACKET**



OPT-024 SIDE FENCE

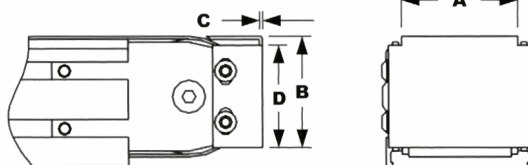


LINK SERIES TRANSFER PLATES



OPT-012 TRANSFER PLATE

Available on **LINK 2000-02** thru **-12**.




OPT-015 TRANSFER PLATE

Available on **LINK 2000-01**, and on all **LINK 2001, 2300, & 2301s**.

TRANSFER PLATE DIMENSIONS

PART No.	OPT - 012 - BW				OPT - 015 - BW				
	BELT WIDTH (BW)	A	B	C	D	A	B	C	D
-01* (1")	1.06"	2.15"	0.06"	1.87"	N/A	N/A	N/A	N/A	N/A
-02 (2")	2.25"	1.63"	0.06"	0.75"	2.25"	2.20"	0.06"	2.00"	
-04 (4")	4.25"	1.63"	0.06"	0.75"	4.25"	2.20"	0.06"	2.00"	
-06 (6")	6.25"	1.63"	0.06"	0.75"	6.25"	2.20"	0.06"	2.00"	
-08 (8")	8.25"	1.63"	0.06"	0.75"	9.13"	2.20"	0.06"	2.00"	
-12 (12")	12.25"	1.63"	0.06"	0.75"	13.13"	2.20"	0.06"	2.00"	
-18 (18")	N/A	N/A	N/A	N/A	19.06"	2.20"	0.06"	2.00"	

LINK  SERIES TRANSFER PLATES are useful for providing a smooth transfer of parts on and/or off a conveyor. The mounting hardware is included for each plate. Our **TRANSFER PLATES** are designed to attach to idler end(s).

*The **OPT-012-01** (1") **TRANSFER PLATE** has the same appearance as the **OPT-015**